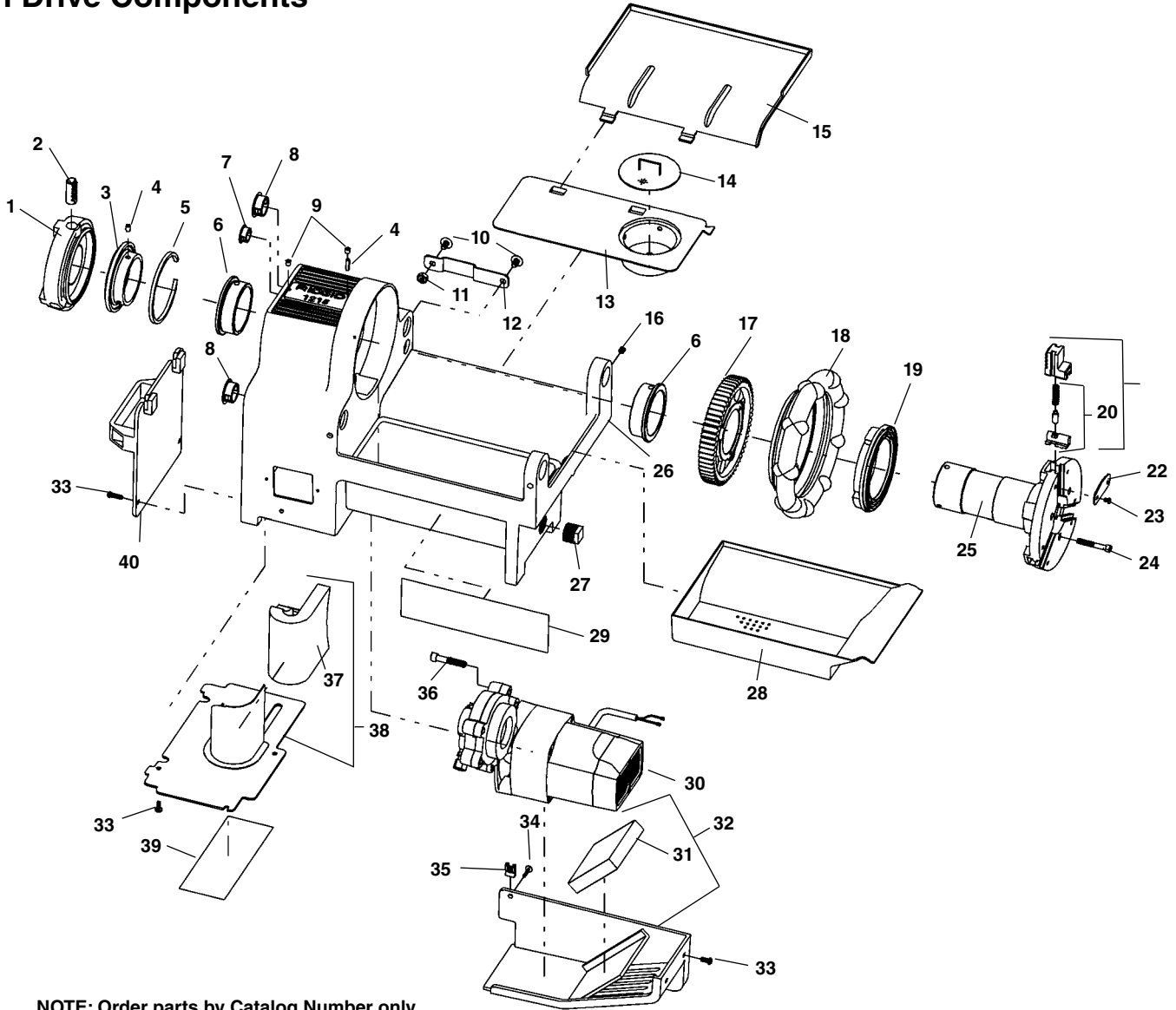


Main Drive Components



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	58232	Centering Head	21	58312	Chuck Jaw Set
2	58237	Centering Jaw Set	22	58317	Chip Guard
3	58242	Centering Scroll	23	58322	Screw #6-32 Button HD C.S. (6)
4	54007	Roll Pin (4)	24	46775	Screw 1/4" - 20 S.H.C.S. (6)
5	58247	Internal Spiral Ring	25	58327	Chuck Cap and Spindle Assembly
6	58252	Spindle Bearing (2)	26	58332	Base Assembly (includes Ref. #6, 9 & 10)
7	58257	Plug 13/16"	27	54302	Pipe Plug
8	58262	Plug 13/16" (2)	28	58337	Chip Tray
9	54022	Ball Valve Oiler (2)	29	58342	Warning Plate
10	54137	Screw 3/16" - 18	30	58352	4194 Motor Assembly - 115V
11	96730	Hex Nut 5/16" - 18	31	58362	Motor Cover Foam
12	62767	Foot Switch Bracket	32	58367	Motor Cover
13	58272	Oil Pan Liner	33	79965	Pan Head Screw #10 - 32 x 1/2" (6)
14	58277	Baffle Screen Assembly	34	43367	Self Tapping Screw
15	58282	Drip Tray	35	43362	J-Clip
16	45420	Set Screw 5/16" - 18 x 1/4" (3)	36	46035	Screw 5/16" x 1 3/4" S.H.C.S. (4)
17	58287	Drive Gear	37	58372	Foam Baffle
18	58292	Hand Wheel	38	58377	Bottom Cover
19	58297	Chuck Scroll	39	58382	Wiring Diagram
20	58307	Jaw Insert Set		58387	Wiring Diagram (Europe)
	58302	Jaw Insert Set (Optional for Stainless Steel and Plastic Coated Pipe)	40	58392	Rear Cover